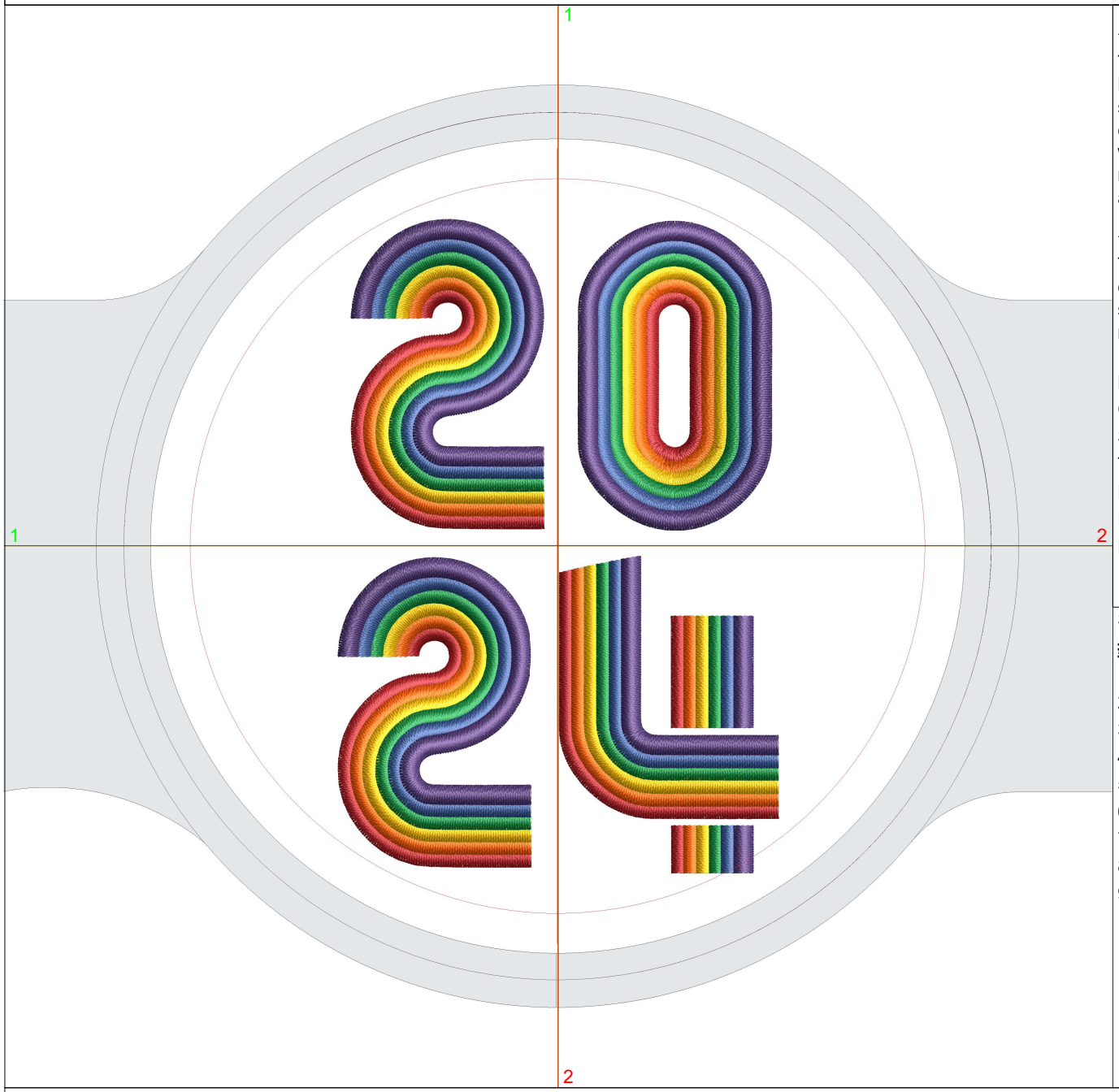
Production Worksheet

Wilcom EmbroideryStudio – Designing

Design: **Pride-2024**

Title:

Stitches:	14,569
Height:	106.2 mm
Width:	71.6 mm
Colors:	6
Colorway:	HappyJapan HCS3
Zoom:	1:1



********** NOTE **********

Thread colours listed are only a guide. Make sure the frame size used is suitable for the design. If you re-size, convert or edit these designs in any way, quality may degrade. No responsibility is held for any issues arising when running these designs.

********** NOTE **********

This design has a high number of colour changes. This is deliberately sequenced this way to improve registration quality.

Machine format:	Happy
Color changes:	29
Stops:	30
Trims:	36
Hoop:	Happy 15 cm
Fabric:	Poly Cotton
Required stabilizer:	Topping: Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	8		554	Red	
2.	1		570	Orange	
3.	11		596	Yellow	
4.	3		617	Green	
5.	7		636	Blue	
6.	10		655	Violet	
7.	8		429	Red	
8.	1		497	Orange	
9.	11		585	Yellow	
10.	3		657	Green	
11.	7		735	Blue	
12.	10		810	Violet	
13.	8		558	Red	
14.	1		570	Orange	
15.	11		597	Yellow	
16.	3		612	Green	
17.	7		637	Blue	
18.	10		659	Violet	
19.	8		437	Red	
20.	1		426	Orange	
21.	11		408	Yellow	
22.	3		394	Green	
23.	7		377	Blue	
24.	10		358	Violet	
25.	8		196	Red	
26.	1		198	Orange	
27.	11		198	Yellow	
28.	3		198	Green	
29.	7		198	Blue	
30.	10		205	Violet	

Machine runtime:

Machine	Runtime (hr:min:sec)
Happy	0:22:02